



Office : No. 401-404, 4th floor, Raghunath Esquire, Pajifond, Margao, Goa-403601

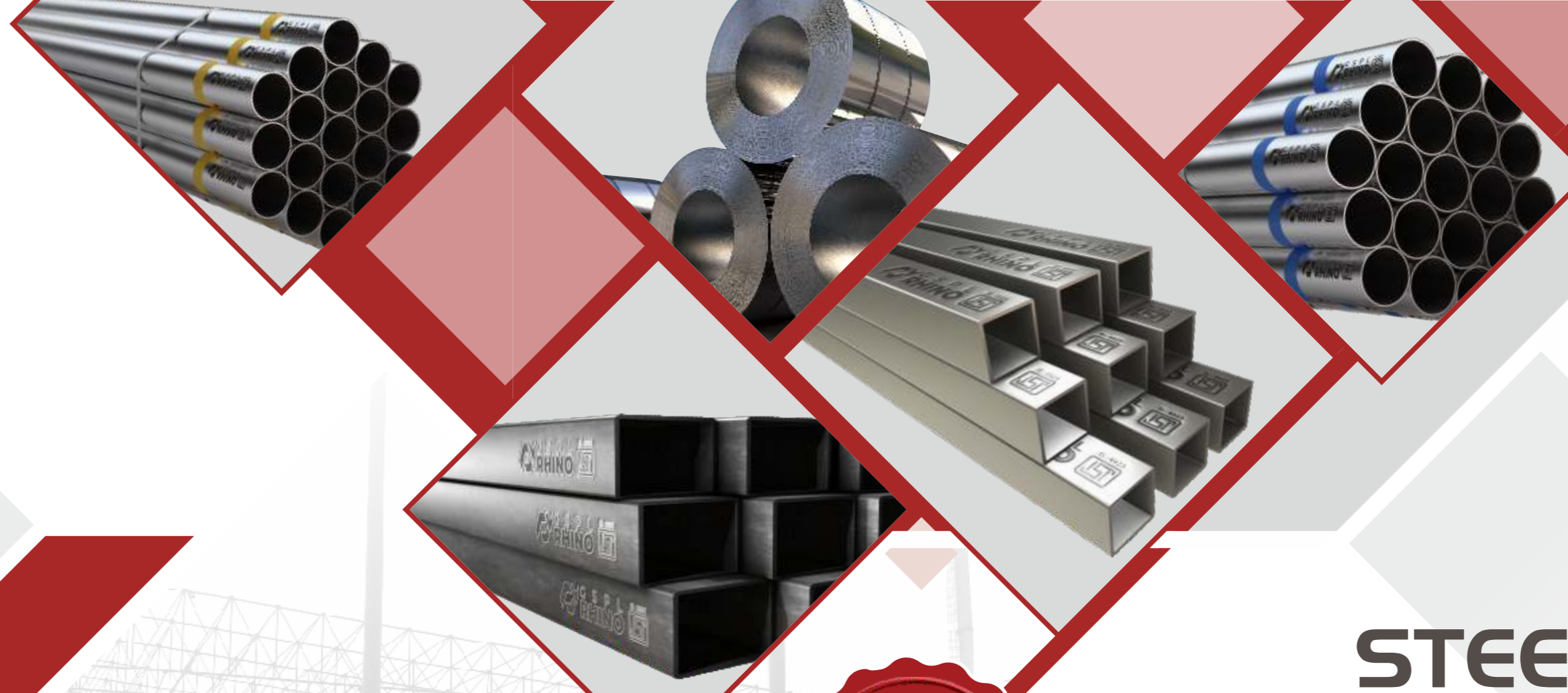
0832-2701144

Works : Survey No. 58/59/60, Village Santona, Taluka Sanguem - Goa 403 704

+91 74200 78211 / 74200 78212

info@goasponge.com

goasponge.com



Solid Pipes. Solid Choice.

STEEL TUBES & PIPES

India's leading Steel Tubes & Pipes Manufactures

HR Coils | ERW Black Pipes | GI Pipes | GP Pipes

Introducing GSPL: Premier Steel Plant

With a strong foothold in the Indian steel industry, GSPL is a leading steel plant specializing in the production of steel tubes and pipes. As a significant contributor to the overall steel consumption, we pride ourselves on delivering superior products that meet global standards. Our advanced facilities, cutting-edge technology, and skilled team enable us to provide innovative and sustainable solutions.

Founded in 2002 by Mr. Rajendra Prasad Singla, GSPL has emerged as the premier steel plant in Goa. Our commitment to excellence has positioned us as industry leaders, renowned for our high-quality products. Offering a diverse range of precisely manufactured grades, GSPL ensures world-class quality in all our offerings.

At GSPL, we boast an annual capacity of 1.25 Lakh MT, making us Goa's primary steel producer. Our operations include a 350 TPD DRI kiln with WHRB and CFCB power plants, enabling efficient and sustainable production. In addition to our core plant, we have associated entities within the GSPL Group, namely Arya Steel Rollings, Sunrise Electromelt Pvt Ltd, Shree Balaji Rollings Mills, and Nilanjan Iron Pvt Ltd.

Introducing GSPL RHINO Tubes & Pipes, our dedicated division that offers superior products and services for agriculture, construction, and industry.

With GSPL RHINO, you can rely on reliable and superior solutions for your agricultural, construction, and industrial needs.

Major Manufacturing Operations

- | | |
|-------------------------------------|-----------|
| ● Steel Tubes for Structural use | IS: 1161 |
| ● Steel Tubes Structural | IS: 3601 |
| ● Hollow Section for Structural use | IS: 4923 |
| ● Steel Tubes for Water Air & Gas | IS: 1239 |
| ● Structural use | IS: 2062 |
| ● HR Steel Strips | IS: 10748 |



We are one of the **BIGGEST** and **FULLY INTEGRATED** steel plant in **SOUTH INDIA**



'Primary Steel Producer'



GSPL's vertically integrated production process, which includes mining its own iron ore, producing sponge iron, and manufacturing its final products, sets them apart as a **Primary Steel Producer** with a strong focus on quality and sustainability.

ZERO Waste

At GSPL, we take great pride in our commitment to being a **Zero Waste** producing primary steel manufacturing facility in the State of Goa, India. Our sustainable practices allow us to utilize 100% of our production waste, including slag, fly ash, and waste fuel gas, for their respective reproductions. We have implemented innovative solutions such as using these by-products to manufacture fly ash bricks and generate energy, which not only minimizes waste but also contributes to the local economy. Additionally, we have invested in an exceptional rainwater harvesting facility and water storage system to meet our plant's production water requirements. By adopting such measures, we ensure that every aspect of our operations is geared towards achieving our **zero-waste** manufacturing goal.

MINING



MANUFACTURING



PROCESSING



DISPATCHING



Applications of Rhino Products



- ARCHITECTURAL Applications**
- Water Supply Systems
 - Drainage and Sewer Systems
 - Handrails and Balustrades
 - Fencing and Gates
 - Canopies and Shelters
 - Architectural Details



- INFRASTRUCTURAL Applications**
- Water Distribution Systems
 - Plumbing Systems
 - Sewage and Drainage Systems
 - Gas Distribution
 - Structural Support
 - Fencing and Handrails
 - Irrigation Systems



- INDUSTRIAL Applications**
- Plumbing and Water Distribution
 - Fire Sprinkler Systems
 - HVAC Systems
 - Oil and Gas Transmission
 - Structural Applications
 - Fencing and Guardrails
 - Greenhouses and Agricultural Applications



- GENERAL ENGINEERING Applications**
- Plumbing
 - Fire Sprinkler Systems
 - HVAC Systems
 - Industrial Piping
 - Irrigation Systems
 - Structural Support
 - Fencing and Railing
 - Signage and Lighting Installations

Our Products

ERW Black Steel Tubes

(15 - 100mm) confirming to IS:1239(Pt-1)

Applications:
Water Supply
Oil and Gas
Air and Steam
Irrigation Lines
Tube Wells
General Engineering



Square Hollow Sections

Confirming to IS:4923

Applications:
Industrial Unit
Cabins
Railings
Vehicles Bodies

Rectangular Hollow Sections

Confirming to IS:4923

Applications:
Industrial Unit
Cabins
Railings
Vehicles Bodies



Structural Steel Tubes

(15 - 100mm) confirming to IS:1161(Pt-1)

Applications:
Scaffoldings
Column and Trusses
Electric Poles
Railings
General Engineering



Hot Dipped Galvanised Steel Tubes

Confirming to IS: 3601

Applications:
Fencing
Green House
Cabins
Milk Booth



HR Coils and Slits

(150mm - 550mm) Confirming to IS:10748

Applications:
Constructions
Cabins
Cycle and Automobiles
General Engineering



ERW Tubes & Pipes

GSPL Rhino ERW Tubes and Pipes are manufactured through a meticulous and precise process that ensures high-quality and durable products. Here are the steps involved in the manufacturing process:

Slitting and Uncoiling HR Coils:

We start by slitting HR coils to predetermined widths for each size of pipe. The slitted coil is then uncoiled at the entry of the ERW mill. The ends are sheared and welded one after another, forming a single endless strip.

Forming and Welding the Endless Strip:

The endless strip is then shaped into a U-shape and further formed into a cylindrical shape with open edges using a series of forming rolls. This process results in a seamless and continuous pipe without any welding.

Heating and Press Welding the Open Edges:

The open edges of the pipe are then heated to the forging temperature through high frequency, low voltage, and high current. Forge rolls press weld the heated edges, creating a strong and durable bond without the use of any filler materials.

Trimming and Normalizing:

After welding, any excess flash on top and inside is trimmed out using carbide tools. If required, the welded portion and heat-affected zone are normalized, ensuring uniformity in the structure of the pipe.

Cooling, Sizing, and Cutting:

The pipes are then cooled down in an air cooling bed and, if necessary, water quenched. Sizing rolls apply a slight reduction to the pipes before they are cut to the required lengths by a flying cut-off disc/saw cutter.

Further Processing of Tubes:

GSPL Rhino plain-ended tubes can be further processed according to the customer's requirements, such as galvanizing, threading, black varnishing, and more.

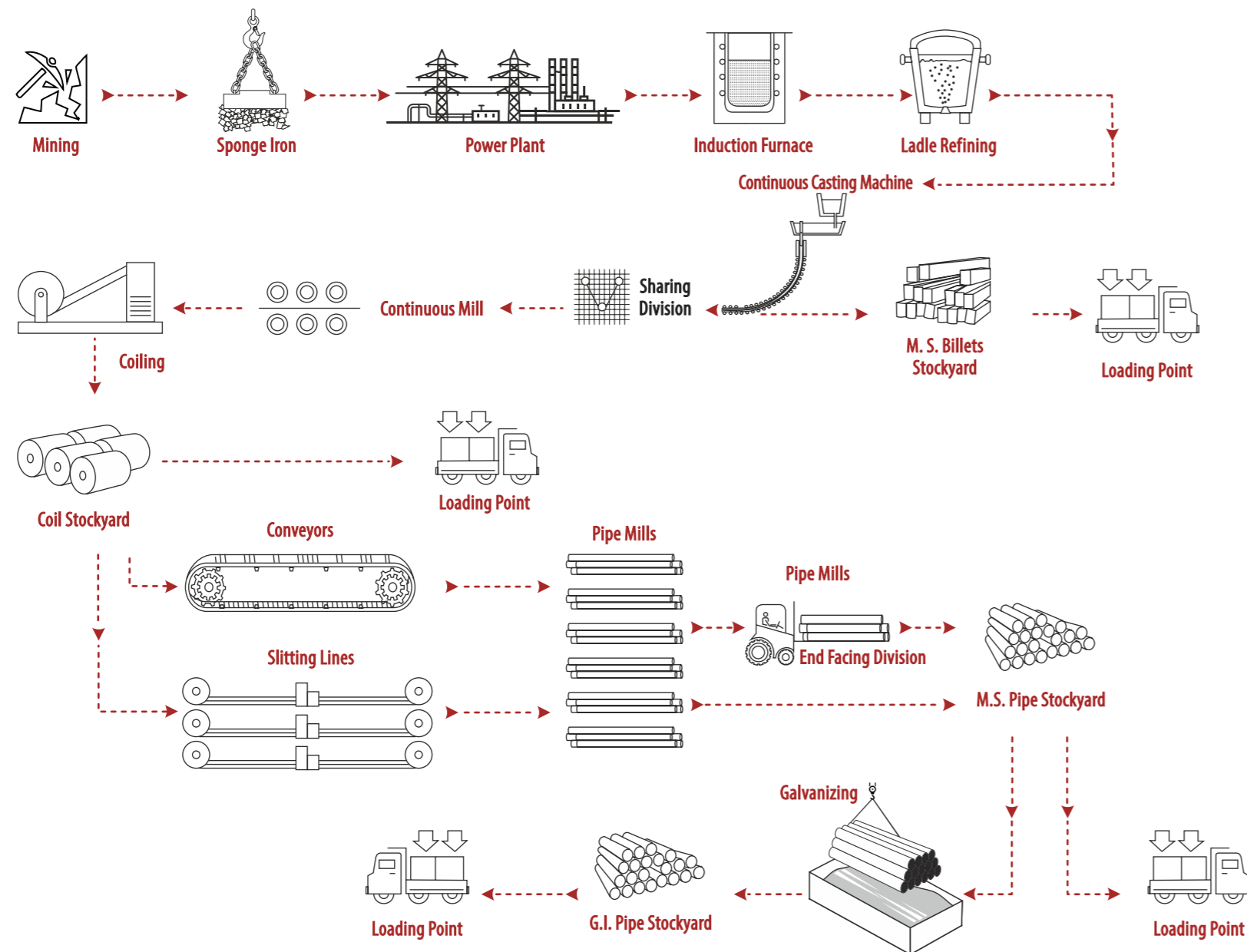
In conclusion, GSPL Rhino ERW Tubes and Pipes are made with precision, care, and attention to detail, resulting in products that meet the highest industry standards. Contact us for all your ERW tube & pipe needs.

Quality Assurance:

The implementation of quality assurance measures commences at the initial stage of raw material procurement and is sustained throughout the entire manufacturing process, culminating in the packaging of pipes for dispatch. The quality assurance department is supported by a cutting-edge laboratory that facilitates metallurgical and chemical tests, as well as a test house dedicated to assessing physical properties. GSPL's unwavering commitment to quality is demonstrated by its attainment of several prestigious certifications for its exceptional quality systems.



Manufacturing Process of ERW Tubes and Pipes



Product Strength & Advantages

- GSPL Rhino pipes and tubes consistently provide **superior quality** while remaining competitively priced, offering customers a great value for their money.
- The tubes and pipes we offer bear the ISI mark and are capable of withstanding pressures many times higher than typical pressure requirements, ensuring their **longevity**.
- We use **high-quality, low-carbon, fully fine-grained, control-rolled, and continuously-casted steel** for our tubes and pipes, ensuring their strength and durability.
- GSPL Rhino tubes and pipes are **highly resistant to corrosion**, possess high malleability, and are sturdy and durable, providing optimal performance and **long-lasting use**.
- We have our **own steel yards** that enable us to supply our products quickly and easily, ensuring a steady supply for our customers.
- GSPL Rhino tubes and pipes possess mechanical properties ranging from 240 MPA to 340 MPA, and we offer a variety of sizes ranging from 15NB to 80NB, 72X72 | 40X20 | 20X20 and 96X48.
- GSPL Rhino tubes and pipes feature an exemplary surface finish with **no end burrs**, and a **rust-free surface** finish, while remaining straight for optimal performance.

GALVANISED & BLACK PIPES FOR WATER, GAS & AIR

Confirming to IS : 1239 (Part-I) 2004

Nominal Bore (N.B.)		Outside Diameter		CLASS	Wall Thickness		NOMINAL WEIGHT		METERS / TON	
		Minimum	Maximum		MM	S & S	Kg/Meters		P.E.	S & S
MM	INCH	MM	MM	MM			S & S	P.E.		
15	(1/2")	21.00	21.40	L	2.00	14	0.95	0.96	1056	1046
		21.00	21.80	M	2.60	12	1.21	1.22	826	820
		21.00	21.80	H	3.20	10	1.44	1.45	694	690
20	(3/4")	26.40	26.90	L	2.30	13	1.38	1.39	725	719
		26.50	27.30	M	2.60	12	1.56	1.57	641	637
		26.50	27.30	H	3.20	10	1.87	1.88	535	532
25	(1")	33.20	33.80	L	2.60	12	1.98	2.00	505	500
		33.30	34.20	M	3.20	10	2.41	2.43	415	411
		33.30	34.20	H	4.00	8	2.93	2.95	341	339
32	(1 1/4")	41.90	42.50	L	2.60	12	2.54	2.57	394	389
		42.00	42.90	M	3.20	10	3.10	3.13	322	319
		42.00	42.90	H	4.00	8	3.79	3.82	264	262
40	(1 1/2")	47.80	48.40	L	2.90	11	3.23	3.27	310	306
		47.90	48.80	M	3.20	10	3.56	3.60	281	278
		47.90	48.80	H	4.00	8	4.37	4.41	229	227
50	(2")	59.60	60.20	L	2.90	11	4.08	4.15	245	241
		59.70	60.80	M	3.60	9	5.03	5.10	199	196
		59.70	60.80	H	4.50	7	6.19	6.26	161	160
65	(2 1/2")	75.20	76.00	L	3.20	10	5.71	5.83	175	171.5
		75.30	76.60	M	3.60	9	6.42	6.54	156	153
		75.30	76.60	H	4.50	7	7.93	8.05	126	124
80	(3")	87.90	88.70	L	3.20	10	6.72	6.89	149	145
		88.00	89.50	M	4.00	8	8.36	8.53	120	117
		88.00	89.50	H	4.80	6	9.90	10.10	101	99
100	(4")	113.00	113.90	L	3.60	9	9.75	10.00	102	100
		113.10	115.00	M	4.50	7	12.20	12.50	82	80
		113.10	115.00	H	5.40	5	14.50	14.80	69	67
125	(5")	138.50	140.80	M	4.80	6	15.90	16.40	63	61
		138.50	140.80	H	5.40	5	17.90	18.40	56	54
150	(6")	163.90	166.50	M	4.80	6	18.90	19.50	53	51
		163.90	166.50	H	5.40	5	21.30	21.90	47	47

* Standard Wire Gauge

TOLERANCE

Thickness:

Light Tubes : + not limited
- 8%
Medium &
Heavy Tubes: + not limited
- 10%

Weight:

Single Tube : + 10%
(light series) - 8%
Single Tube : +/- 10%
(Medium & Heavy series)
For quantities per load of 10 ton Min.: +7.5%
(light series) -5.0%
For quantities per load of 10 ton Min.: +/- 7.5%
(Medium & Heavy series)

Chemical Composition

As per IS: 10748 – 2004

Physical Properties

Tensile strength : Min. 320 Mpa
Elongation % age : 20% Min. above 25 mm NB
12% Min. upto 25 mm NB
Hydro Test Pressure : 5 Mpa

STEEL PIPES FOR STRUCTURAL PURPOSE

Confirming to IS : 1161-2014

Nominal Bore (N.B.)		Outside Diameter D	Thickness T		Outside Diameter	
			MM	SWG	Minimum	Maximum
MM	INCH	MM	MM	SWG	Kg/Meter	Meter/Ton
15	(1/2")	21.30	2.00	14	0.947	1056
			2.60	12	1.210	826
			3.20	10	1.440	694
20	(3/4")	26.90	2.30	13	1.380	725
			2.60	12	1.560	641
			3.20	10	1.870	535
25	(1")	33.70	2.60	12	1.980	505
			3.20	10	2.410	415
			4.00	8	2.930	341
32	(1 1/4")	42.40	2.60	12	2.540	394
			3.20	10	3.100	322
			4.00	8	3.790	264
40	(1 1/2")	48.30	2.90	11	3.230	310
			3.20	10	3.560	281
			4.00	8	4.370	229
50	(2")	60.30	2.90	11	4.080	245
			3.60	9	5.030	199
			4.50	7	6.190	162
65	(2 1/2")	76.10	3.20	10	5.710	175
			3.60	9	6.420	156
			4.50	7	7.930	126
80	(3")	88.90	3.20	10	6.720	149
			4.00	8	8.360	120
			4.80	6	9.990	101
100	(4")	114.30	3.60	9	9.750	102
			4.50	7	12.200	82
			5.40	5	14.500	70
110	(5")	127.00	4.50	7	13.600	74
			4.80	6	14.500	69
			5.40	5	16.200	62
125	(6")	139.70	4.50	7	15.000	66.5
			4.80	6	15.900	63
			5.40	5	17.900	56

Nominal Bore (N.B.)		Outside Diameter D	Thickness T		Nominal Weight Black Tubes Plain End	
			MM	SWG	Kg/Meter	Meter/Ton
MM	INCH	MM	MM	SWG	Kg/Meter	Meter/Ton
135		152.40	4.50	7	16.400	61
			4.80	6	17.500	57
			5.40	5	19.600	51
150	(6")	165.10	4.50	7	17.800	56
			4.80	5	18.900	53
			5.40	5	21.300	47
150	(6")	168.30	4.50	7	18.200	55
			4.80	6	19.400	51.5
			5.40	5	21.700	46
			6.30	3	25.200	40

Chemical Properties

C	0.20% Max
Mn	1.3% Max
P	0.04% Max
S	0.04% Max

Physical Properties

Grade	YS (Min.) Mpa	TS (Min.) Mpa	% age (Min.) Elong.
YST-210	210	330	20
YST-240	240	410	17
YST-310	310	450	14

Note: For tubes upto size 25mm NB including Elongation of 12% shall be permissible.

Weight

Single tubes (light series)	+10%
	-8%
Single tubes (medium & heavy series)	+/- 10%

Weight Truck Load

For lot of 10 Ton Min.	
Light Series	+/- 5%
medium & heavy series	+/- 7.5%

Tolerance

Outside diameter:	
upto and including 48.3mm	+ 0.4mm
	- 0.8mm
Over 48.3mm	+/- 1%

Thickness

+ Not Limited	- 10%
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STEEL TUBES CONFIRMING TO DIN 2440

Technical Specification Type - B

Nominal Size	Size In	OD MM	Wall Thickness	Outside Diameter		Mass PE Tube (Kg/Mtr)	Mass Socketed Tube (Kg/Mtr)	Socket Confirm DIN 2986	
				Min (MM)	Max (MM)			OD MM Min	Length MM Min
15	(1/2")	21.3	2.65	21.0	21.8	1.22	1.23	26.4	34.0
20	(3/4")	26.9	2.65	26.5	27.3	1.58	1.59	31.8	36.0
25	(1")	33.7	3.25	33.3	34.2	2.44	2.46	39.5	43.0
32	(1 1/4")	42.4	3.25	42.0	42.9	3.14	3.17	48.3	48.0
40	(1 1/2")	48.3	3.25	47.9	48.8	3.61	3.65	54.5	48.0
50	(2")	60.3	3.65	59.7	60.8	5.10	5.17	66.3	56.0
65	(2 1/2")	76.3	3.65	75.3	76.6	6.51	6.63	82.0	65.0
80	(3")	88.9	4.05	88.0	89.5	8.47	8.64	95.0	71.0
100	(4")	114.3	4.50	113.1	115.0	12.10	14.40	120.0	83.0
125	(5")	139.7	4.85	138.5	140.8	16.20	16.70	147.0	92.0
150	(6")	165.1	4.85	163.9	166.5	19.20	19.80	174.0	92.0

Material

St. 33-2 Confirming to DIN 17100
Galvanizing in accordance with DIN 2444

Tolerances

Wall Thickness 12.5%
Mass
For Single tube +-10%
For a ten ton lot +-7.5

Pipes Confirming to ASTM-53 GR A & B

DN	OD	Wall Thickness	Mass of Plain End Pipes (Kg/Mtr)	Test Pressure	
				Grade A MPA	Grade B MPA
15	21.3	2.27	1.27	4.8	4.8
20	26.7	2.87	1.69	4.8	4.8
25	33.4	3.38	2.5	4.8	4.8
32	42.2	3.56	3.39	8.3	9.0
40	48.3	3.68	4.05	8.3	9.0
50	60.3	3.19	5.44	15.9	17.2
65	73.0	5.16	8.63	17.2	17.2
80	88.9	5.49	11.29	15.3	17.2
90	101.6	5.74	13.57	14.0	16.3
100	114.3	6.02	16.07	13.1	15.2
125	114.3	6.55	21.77	11.5	13.4
150	168.3	7.11	28.26	10.5	12.3
200	219.1	8.18	42.55	9.2	10.8

Tolerances

Outside Pipe Size up to & Dn40 +- 0.4mm
Diameters Pipe Size Dn or larger +-1%
Thickness +-12.5% (max)
Weight +-10%
Galvanizing min. 490g/sq mtr

STEEL TUBES FOR MECHANICAL AND GENERAL ENGINEERING PURPOSES

TECHNICAL DATA OF BLACK & GALVANIZED PIPES SPECIFICATION

NB (mm)	OUTSIDE DIAMETER (MM)	WALL THICKNESS (MM)	NOMINAL WEIGHT GALVANIZED & BLACK TUBES	
			PLAIN END	
			KG/M	MTR.TON
15	21.3	1.8	0.866	1155
		2.0	0.952	1053
		2.6	1.20	833
		3.2	1.43	699
		4.0	1.71	585
20	26.9	1.8	1.11	901
		2.0	1.23	813
		2.3	1.40	714
		2.6	1.56	641
		3.2	1.87	535
25	33.7	2.0	1.56	641
		2.3	1.78	562
		2.6	1.99	503
		3.2	2.41	415
		4.0	2.93	341
32	42.4	2.3	2.27	441
		2.6	2.55	392
		3.2	3.09	324
		3.6	3.44	291
		4.0	3.79	264
40	48.3	2.3	2.61	383
		2.6	2.93	341
		2.9	3.25	308
		3.2	3.56	281
		3.6	3.97	252
		4.0	4.37	229

NB (mm)	OUTSIDE DIAMETER (MM)	WALL THICKNESS (MM)	NOMINAL WEIGHT GALVANIZED & BLACK TUBES	
			PLAIN END	
			KG/M	MTR.TON
50	60.3	2.3	3.29	304
		2.6	3.70	270
		2.9	4.11	243
		3.2	4.51	222
		3.6	5.03	199
65	76.1	4.0	5.55	180
		4.5	6.19	162
		2.6	5.24	191
		2.9	5.75	174
		3.2	6.44	155
80	88.9	3.6	7.11	141
		4.5	7.95	126
		5.0	8.77	114
		2.9	6.15	163
		3.2	6.76	148
90	101.6	4.0	8.38	119
		5.0	10.30	97
		3.6	8.70	115
		4.0	9.63	104
		5.0	11.90	84
100	114.3	3.2	8.77	114
		3.6	9.83	102
		4.5	12.2	82
		5.4	14.5	69
		6.3	16.8	60

GRADE	YS (min)	TS (min)	%Elongation (min.)	
			<33.7mm OD	>33.7mm OD
WT 1600	160	310	15	22
WT 210	210	330	12	20
WT 240	240	410	10	15
WT 310	310	450	6	10

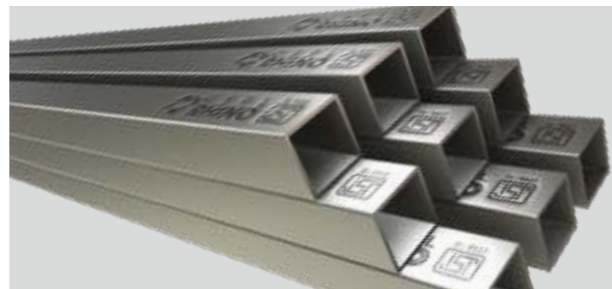
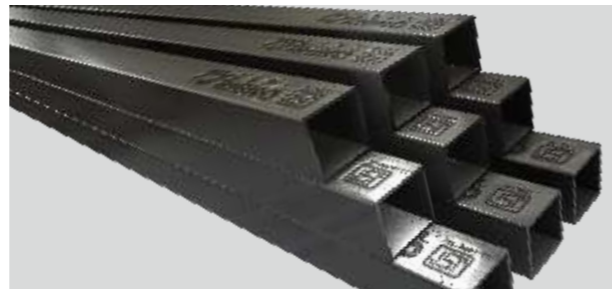


HOLLOW STEEL SECTIONS FOR STRUCTURAL USE SQUARE HOLLOW SECTION (SHS)

Conforming to IS:4923-1997

SHS (DxB)*	THICKNESS	UNIT WEIGHT		SHS (DxB)*	THICKNESS	UNIT WEIGHT	
		KG/M	MTR.TON			MM	MM
15 x 15	1.20	0.53	1900	60 x 60	2.60	4.55	220
	1.60	0.69	1455		3.20	5.50	182
	2.00	0.84	1190		3.50	5.96	168
19 x 19	2.00	0.99	1010	4.50	7.43	135	
	2.60	1.20	833	72 x 72	3.20	6.71	149
	2.90	1.30	769		4.00	8.22	122
2.00	1.36	735	5.00		10.01	100	
25 x 25	2.60	1.69	592	80 x 80	3.20	7.51	133
	3.20	1.98	505		4.00	9.22	108
	3.20	2.26	442		5.00	11.27	89
32 x 32	3.20	2.69	372	91.5 x 91.5	3.60	9.67	103
	4.00	3.19	313		4.50	11.88	84
	2.00	2.18	459		5.40	14.01	71
38 x 38	2.60	2.75	364	100 X 100	3.60	10.64	94
	3.20	3.29	304		4.50	13.08	76
	4.00	3.95	253		6.00	16.98	59
40 x 40	2.00	2.31	433	113.5 x 113.5	4.00	13.43	74
	2.60	2.92	342		5.00	16.53	60
	3.20	3.49	287		6.00	19.53	51
49.5 X 49.5	4.00	4.20	238	125 x 125	4.00	14.87	67
	2.60	3.69	271		5.00	18.33	55
	3.20	4.45	225		6.00	21.69	46
	4.50	5.95	168	132 X 132	4.00	15.75	63
					5.00	19.43	51
					6.00	23.01	43

OTHER ALLOWABLE STRESS VALUES (in Mpa)		
Steel Grade	Min. Yield Stress	Min. UTS
Yst 210	210	330
Yst 240	240	410
Yst 310	310	450



HOLLOW STEEL SECTIONS FOR STRUCTURAL USE RECTANGULAR HOLLOW SECTION (SHS)

Conforming to IS:4923-1997

SHS (DxB)*	THICKNESS	UNIT WEIGHT	
		KG/M	MTR.TON
40 x 20	200	1.68	595
	2.60	2.10	476
	3.20	2.49	402
40 x 25	1.60	1.57	640
	2.00	1.94	518
	2.50	2.39	419
50 x 25	200	2.15	465
	2.60	2.71	369
	3.20	3.24	309
50 x 30	4.00	3.88	258
	2.00	2.41	418
	2.50	2.98	337
50 x 40	2.90	3.43	293
	2.00	2.88	370
	2.50	3.56	297
60 x 40	2.90	4.11	260
	2.60	3.73	268
	3.20	4.50	222
66 x 33	4.50	6.02	166
	2.60	3.69	271
	3.20	4.45	225
75 x 25	4.50	5.95	168
	2.60	3.73	268
	3.20	4.50	222
80 x 40	4.50	6.02	166
	2.90	5.03	199
	3.50	5.96	168
96 x 48	4.50	7.43	135
	3.20	6.71	149
	4.00	8.22	122
90 x 60	5.00	10.01	100
	3.20	7.01	143
	4.00	8.59	116
	5.00	10.48	95

SHS (DxB)*	THICKNESS	UNIT WEIGHT	
		KG/M	MTR.TON
100 x 50	3.20	7.01	143
	4.00	8.59	116
	5.40	11.21	89
120 x 60	6.00	12.27	81
	3.60	9.50	105
	4.50	11.67	86
122 x 61	5.40	13.76	73
	3.60	9.67	103
	4.50	11.88	84
125 x 75	5.40	14.01	71
	4.00	12.16	83
	5.00	15.08	67
125 x 100	6.00	17.95	56
	4.00	13.71	73
	5.00	17.02	59
145 x 82	6.00	20.27	49
	3.60	12.16	82
	4.50	14.99	67
	5.40	17.74	56



General technical specification and tolerances:	
Spec :	IS:4923:1997
Length:	6.0mtrs. +/-6.0mm customized length ranging from 4 mtrs. to 8mtrs. May be supplied.
Thickness:	For all sizes: +/- 10.0%
Outer Dimensions:	1% with a Min. of 0.5mm
Corner Squareness:	90° +/- 2°
Corner Radii:	Max. 3x (thickness of the section)
Weight:	on individual length : +10%, -8% on lots of 10 MT: +/- 7.5%
Straightness:	Min 1:600 th of any length measured along the center line (mill straightened condition) unless otherwise specifically arranged.
Twist Tolerance:	Max. 2mm: +/-0.5mm /1m length, the measured relative vertical shift of any adjacent corner of the measured by keeping one side on flat surface.
End Finish:	Plain Ended- Mechanically sheared, mill-cut finish without further machining.
Surface Finish:	Black without any surface treatment of oiling or varnishing.
Raw Material:	Sulphur content: 0.05% max. Phosphorus content: 0.05% max.



Note: Min.% Elongation: 10% for GR. Yst 310, 15% for GR. Yst 240 & 20% for Yst 210
e: The sizes which are not covered in the Table can also be supplied as per customer requirement (Clause – 8.1)

* D : Depth
B : Breadth